

**LITCHFIELD BOARD OF EDUCATION
Superintendent's Ad Hoc Advisory Committee
HOLIDAY TRADITIONS AND DIVERSITY EDUCATION**

**SPECIAL MEETING AGENDA
Monday, April 6, 2009**

**LITCHFIELD COMMUNITY CENTER
421 BANTAM ROAD, LITCHFIELD
3:00 TO 5:00 P.M.**

- I. 3:00 p.m. - Call to Order
- II. Approve Minutes of March 31st meeting
- III. Public Comment * (Individuals must be recognized by the Chair)
- IV. Discuss and Approve Task Statement
- V. Review Current Litchfield Public Schools (LPS) Curriculum Practices
- VI. Review and Discuss LPS *Controversial Issues Policy and Regulations*
- VII. Discuss Current Fact Base (distribute additional publications)
- VIII. Agree to Next Steps and Timing
- IX. 5:00 p.m. Adjourn

***Public Comment:** *We have reserved no more than 30 minutes for perspectives on current and possible future updates to BOE policy and related Administration regulations. Any individual recognized by the Board Chair shall limit their comments to no more than three minutes. The chair reserves the right to limit comments to information and perspectives relevant to the Committee's task.*

Committee members: Bill Burgess (Chair)

Berta Andrulis

Andeen Tarrant-Fischer

Gayle Carr

Christopher Clark

Beth DeFiore

Kristen Della Volpe

Kay Jones

Sue Smith

Nancy Yurgelun

Maggie Kresel

Andrienne Longobucco

Jennifer Marinelli

Mary McDevitt

Eileen McKenna

Bob Petricone

Jeanne Sandrib

Frank Simone

Alison O'Leary

NOTE: Persons with disabilities who require accommodation to attend and/or participate in this Board of Education meeting should contact the Superintendent's office (567-7500) or Director of Special Services (567-7505).