

**LITCHFIELD BOARD OF EDUCATION**  
**Superintendent's Ad Hoc Advisory Committee**  
**HOLIDAY TRADITIONS AND DIVERSITY EDUCATION**  
**SPECIAL MEETING AGENDA**  
**Tuesday, March 31, 2009**

**LITCHFIELD COMMUNITY CENTER**  
**421 BANTAM ROAD, LITCHFIELD**  
**3:00 TO 5:00 P.M.**

- I. Call to Order
- II. Superintendent's Charge to the Committee\*  
\*Bill Papallo and Deb Wheeler in attendance
- III. Committee Task Statement
- IV. Committee Organization – Roles, Responsibilities and Lines of Authority/Reporting Relationships
- V. Litchfield Public Schools Policy Review
- VI. Future Meeting Dates
- VII. Adjourn

Committee members:

Bill Burgess (Chair)	Gregory or "Maggie Kresel"
Berta Andrulis	Andrienne Longobucco
Debra Brandt	Jennifer Marinelli
Gayle Carr	Alison O'Leary
Christopher Clark	Mary McDevitt
Beth DeFiore	Eileen McKenna
Kristen Della Volpe	Bob Petricone
Kay Jones	Jeanne Sandrib
Jeanne Sandrib	Sue Smith
Nancy Yurgelun	One Additional (TBD)

*NOTE: Persons with disabilities who require accommodation to attend and/or participate in this Board of Education meeting should contact the Superintendent's office (567-7500) or Director of Special Services (567-7505).*